

Date: Friday, 18/05/2007 8:54:19 AM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : D3394-043
Job Number : 32439	
Estimate Number : 10804	
P.O. Number : <i>N/A</i>	Part Number : D3394043
This Issue : 18/05/2007 S.O. No. : <i>NA</i>	Drawing Number : D3394-043 BLUE
Prsht Rev. : NC	Project Number : <i>N/A</i>
First Issue : 18/05/2007 Type : MACHINED PARTS	Drawing Revision : <i>N/A</i>
Previous Run : 32324	Material : <i>N/A</i>
Written By : _____	Due Date : 22/05/2007 Qty: 16 Um: Each
Checked & Approved By : <i>[Signature]</i>	
Comment : _____	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

 REMOVE FROM STOCK
 D3394-043 B *30907*

2.0	D3394043	LUG ASSY
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 Comment: Qty.: 1.0000 Each(s)/Unit Total: 16.0000 Each(s)
 Mounting Lug

3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

REMOVE GROMMET

*MF 07-05-18**16*

4.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
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Comment: HAND FINISHING RESOURCE #1

SAND LIGHTLY - 320GRIT

IT 07-05-18

5.0	QCS	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

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Seq. #:

Machine Or Operation:

Description :

6.0

SPRAY PAINTING

SPRAY PAINTING



Comment: SPRAY PAINTING

-SPRAY PAINT DELFLEET BLUE
-CLEAR DELFLEET

385-05-22
05-05-18

PTU →

7.0

QC14

INSPECT SPRAY PAINT



Comment: INSPECT SPRAY PAINT

2005-23

8.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

REASSEMBLE PER DRWG D3394

PICK:

2 X MS35489-93 BM 103 688

SB 07/05/23

(16)

9.0

MS3548993

GROMMET



Comment: Qty.: 2.0000 Each(s)/Unit Total: 32.0000 Each(s)

GROMMET

SB 07/05/23

(16)

10.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

2005-23

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

ID & STOCK USING NEW B/N

7/5/23 50

(16)

12.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/05/23

(16)

Job Completion


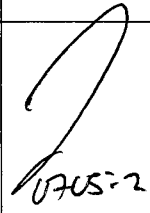




U 07/05/23

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/05/23
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07.05.22	60	Finish was too glossy.	 05/10/22	Scuff lightly, and re-clear coat.	RT 07-05-23	 07.05.23	 05/10/22	 07.05.23

NOTE: Date & initial all entries

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Oct 05, 2005
10:49 am

Work Order No : 0024440
Project Name : D3391-043
Project For : WK543
Work Order Type : Main
Main WO Number :
House Part Number : D3391-043
Description : Float Skidtube Assembly
Manufactured : No
Amount Req'd : 0
Amount Done : 0
Start Date : 10-05-05
Est Finish Date : 10-28-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

CLOSED
05/10/25
545